

Date: Thursday, 21/08/2008 5:13:10 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: D-PAD BACK PLATE		
Job Number	: 41566			Part Number	: PB6743001185		
Estimate Number	: 13390			Drawing Number	: B67-43001 P.25		
P.O. Number	:			Project Number	: N/A		
This Issue	: 21/08/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 18/09/2008 Qty: 60 Um: Each		
Previous Run	: 40034						
Written By	:						
Checked & Approved By	: JUL 08.8.22						
Comment	: est rev A new issue 08.06.19 EC verified: DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S063	6061-T6 .063 Sheet
Comment: Qty.: 0.0546 sf(s)/Unit Total : 3.2760 sf(s) 6061-T6 .063 Sheet batch: 108279 HB 8-8-29		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: B1 HB 8-8-29 Prog Rev: B1		
		→ 08/08/09 (78) (78) (dm)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 8-8-29		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK S 08/08/09 (78) (78) located		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 130 AS 08/09/10 Y78		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:11 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD BACK PLATE

Job Number: 41566

Part Number: PB6743001185

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



JMF 08-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41566
Description: D PAD BACK PLATE	Part Number:	PB 674 3001-185
Inspection Dwg:	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: B	Audited by: C	Prototype Approval: A
Date: 8-8-21	Date: 08/08/21	Date: 8/8

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

